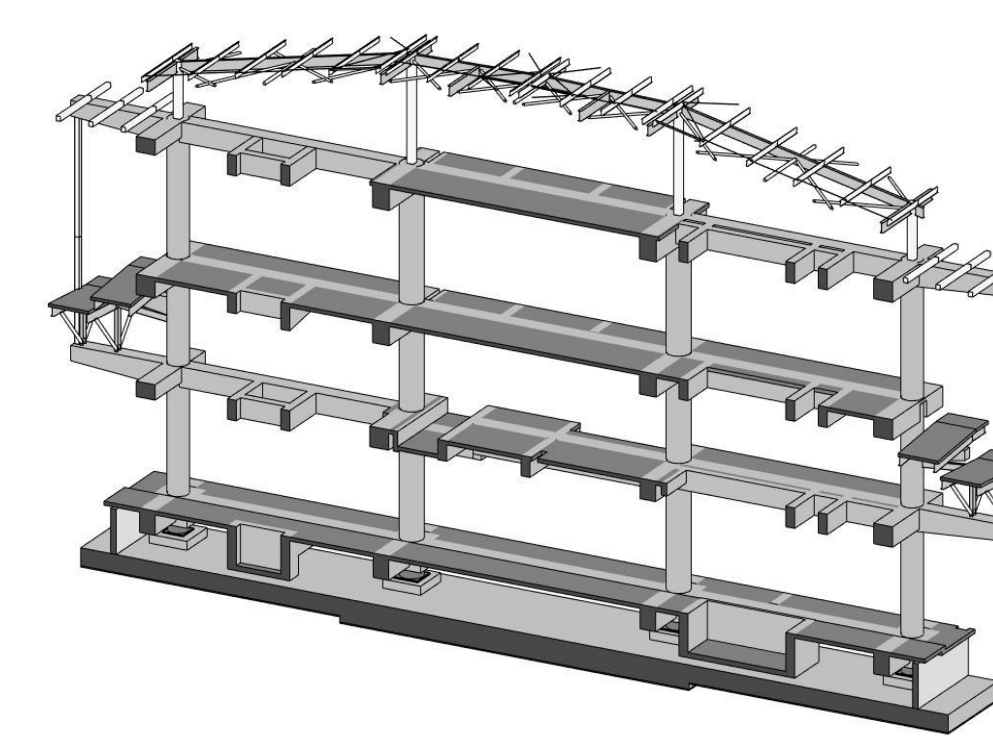




**Terminal Architecture**

- Incorporates Base Isolation system, ensuring continuous operation after major ground motion.
- Capacity of 37.7MM pax/year: 267,500m².
- Reinforced concrete frames and steel roof structure.
- Main Processor Building: structure between 2 and 5 stories.
- 3 Boarding Buildings: International, Swing y Domestic.
- Seismic isolation on first floor base.



Swing Pier - Transverse Section



Seismic Isolation Interface

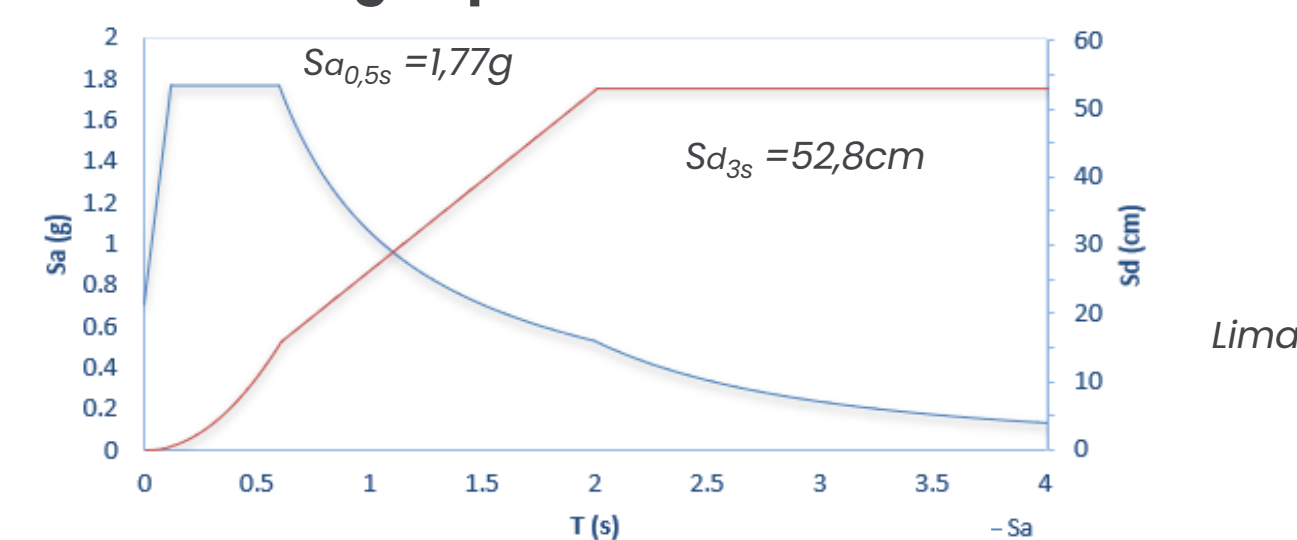
**Structural design codes**

- Peruvian Codes E.031, E.060, E.090

**Seismic design general considerations**

- Seismic demand:  $MCE_{iso\_struct} = 1.5 \times MCE_{conventional}$
- $R_b=1$  (elastic) and  $R_s=2$
- Time-history analysis for design
- Property modification factors (upper and lower bounds)

**Seismic Design Spectrum**



**Structural system of seismic isolated buildings**

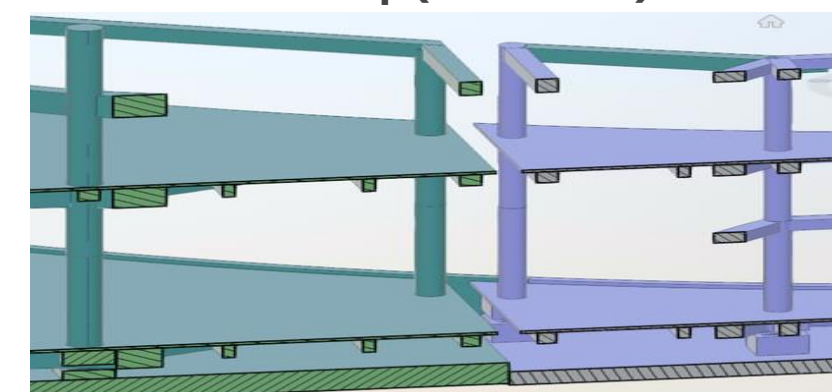
**Substructure:**

- Special RC moment frames (1 basement story)

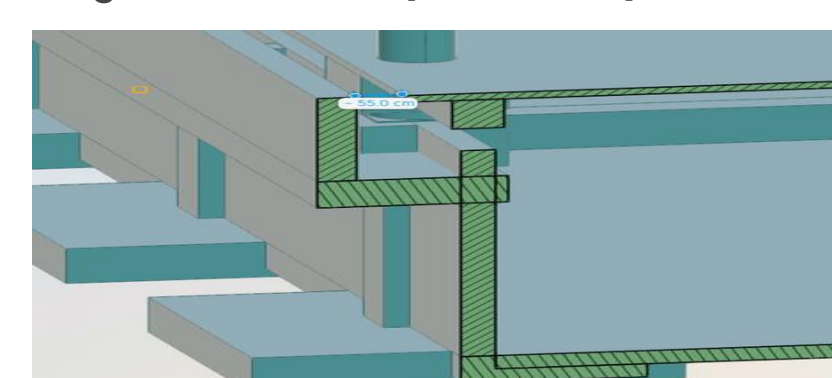
**Superstructure:**

- Special RC moment Frames for all stories (2 to 4)
- Steel wide flange beams and trusses for the roof structure

**Double Seismic Gap (75 to 85cm)**



**Single Seismic GAP (55 to 65cm)**

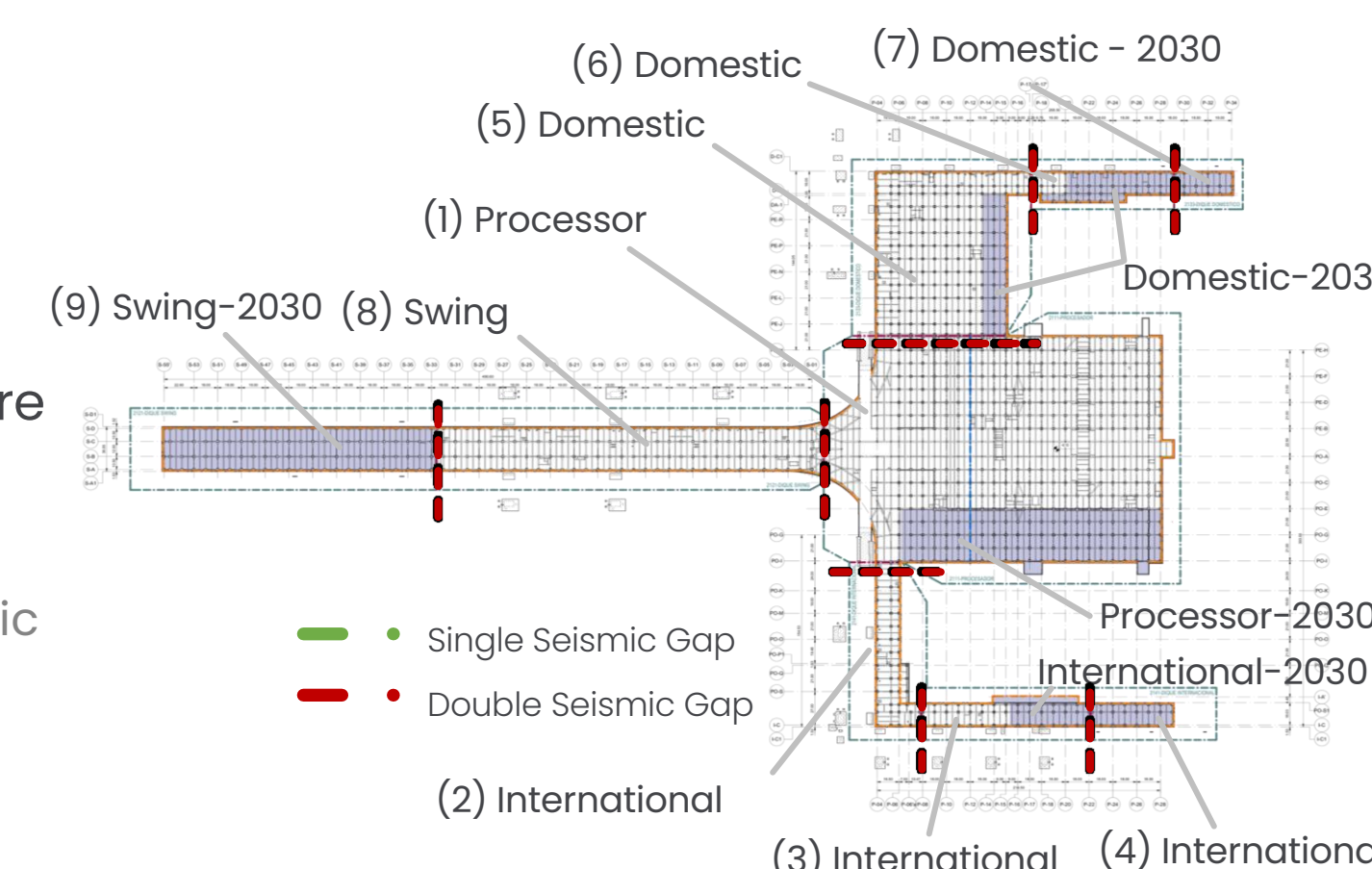


9 Independent seismic isolated structures

8 Types of LRB

1,077 LRB Seismic isolators

27 Friction sliders



Parameter	Units	Range of values within buildings
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**SIS RESPONSE PARAMETERS**

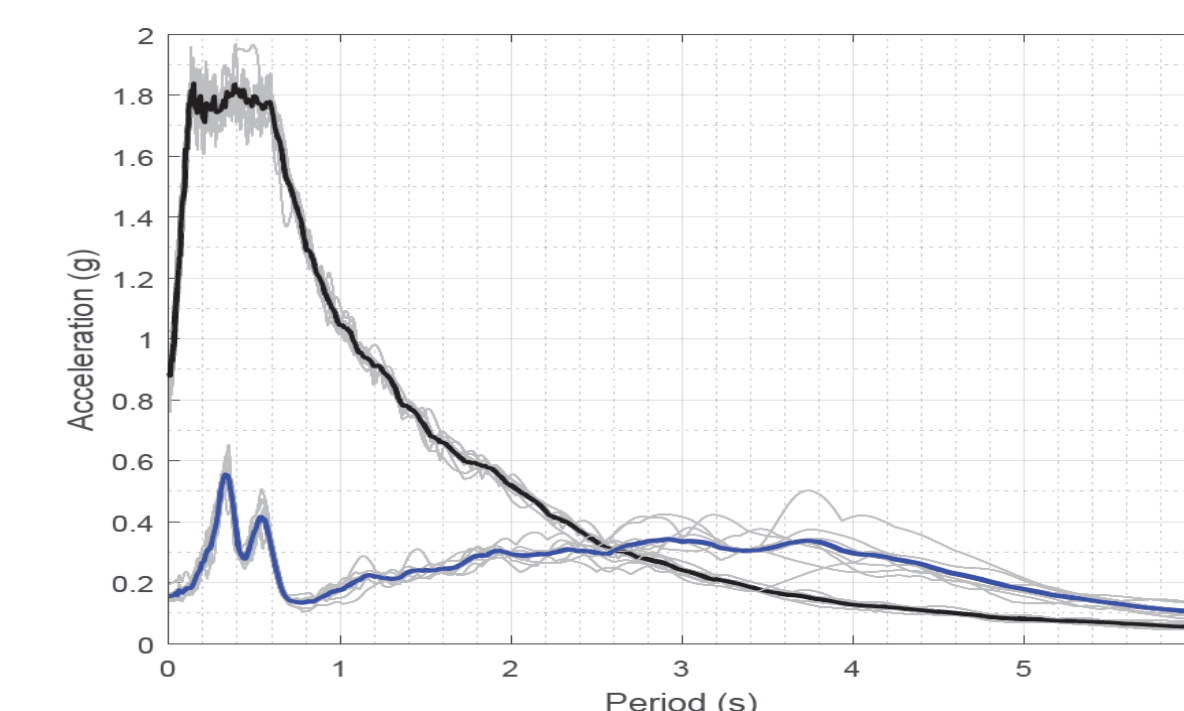
Isolated modal period of vibration	s	3.42 to 4.11
Total maximum displacement of isolation system	cm	40.6 to 52.2
Compression loads	MN	3.4 to 21.04
Tension loads	MN	0 to 0.94
Flexural rotation	Rad	0.0010 to 0.0074
Damping ratio	%	14.6 to 21.2

**STRUCTURE RESPONSE PARAMETERS**

Elastic base shear (at SIS)	% of Ws	11.2 to 13.9
Story drifts (elastic)	%	0.11 to 0.49 (limit: 0.5)
Accelerations at different stories	g	0.11 to 0.46
Accelerations at the steel roof	g	0.28 to 0.56

**Seismic Isolation System**

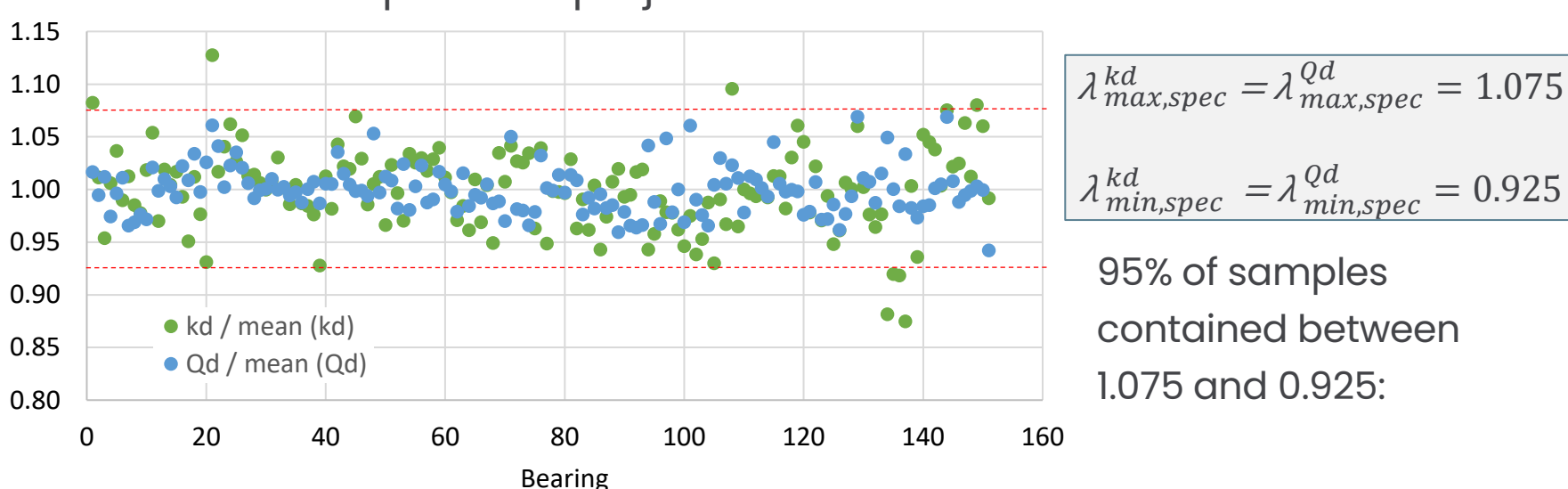
- LRB + Frictional sliders
- Property modification factors
- Postyield stiffness:  $\lambda_{min(LB)} = 0.8$  and  $\lambda_{max(UB)} = 1.3$
- Lead yield force:  $\lambda_{min(LB)} = 0.8$  and  $\lambda_{max(UB)} = 1.5$
- Shrinkage deformations calculated according to ACI 209
- LRB Design procedure according to E.031
- Nonlinear axial force-deformation constitutive relationship



Mean acceleration response spectrum of ground motions  
Mean acceleration response spectrum of the seismic isolated slab (Processor building)

**Manufacturing variability ( $\lambda_{spec}$ )**

Statistical analysis of Production Tests data of RBs (similar characteristics of previous project)



**Test related effects:** Dynamic tests of similar RBs from previous projects ( $\lambda_{test}$ )

Compliance with Quality Manufacturer  $\lambda$  values according to ASCE 7 and E.031

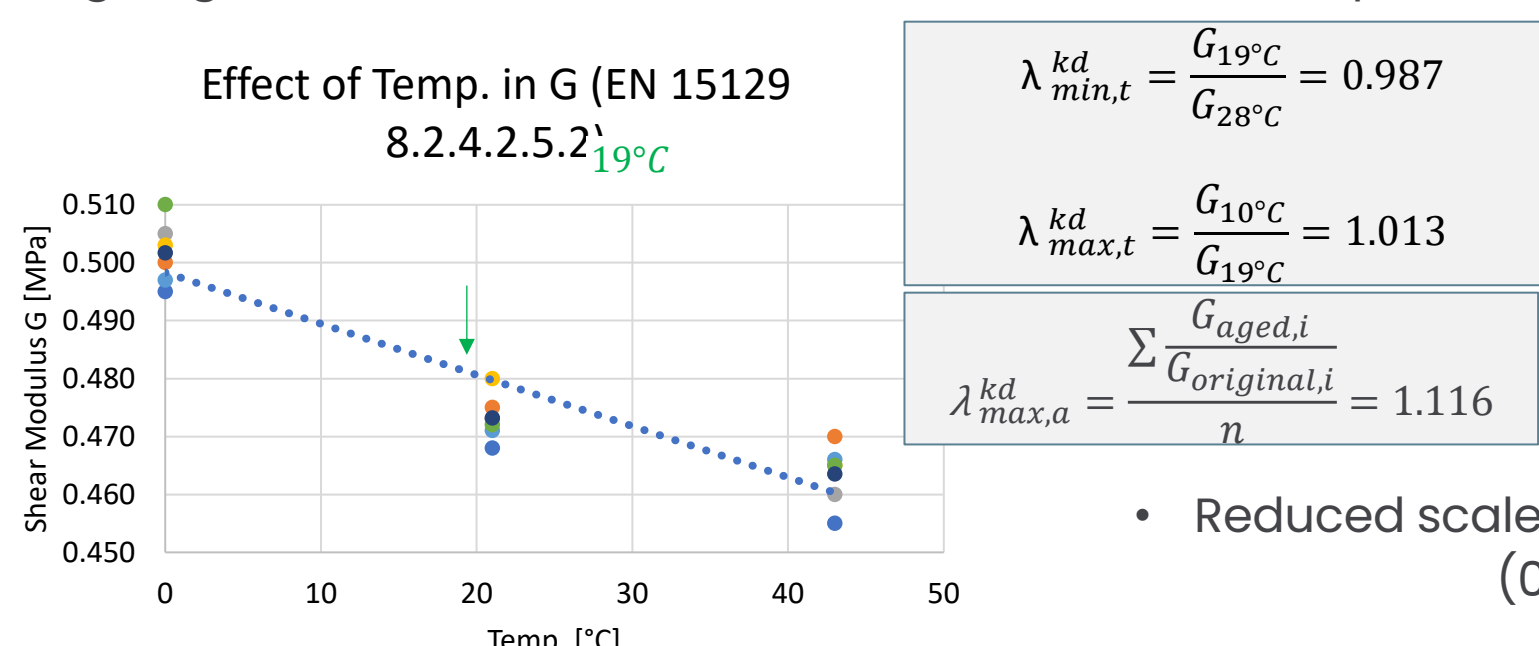
$$\lambda_{min}^{kd} = (1 + (0,75 \cdot (\lambda_{a,min}^{kd} \cdot \lambda_{t,min}^{kd} - 1))) \cdot \lambda_{test,min}^{kd} \cdot \lambda_{spec,min}^{kd} = 0.868 > 0.8 \checkmark$$

$$\lambda_{max}^{kd} = (1 + (0,75 \cdot (\lambda_{a,max}^{kd} \cdot \lambda_{t,max}^{kd} - 1))) \cdot \lambda_{test,max}^{kd} \cdot \lambda_{spec,max}^{kd} = 1.269 < 1.3 \checkmark$$

$$\lambda_{min}^{Qd} = (1 + (0,75 \cdot (\lambda_{a,min}^{Qd} \cdot \lambda_{t,min}^{Qd} - 1))) \cdot \lambda_{test,min}^{Qd} \cdot \lambda_{spec,min}^{Qd} = 0.858 > 0.8 \checkmark$$

$$\lambda_{max}^{Qd} = (1 + (0,75 \cdot (\lambda_{a,max}^{Qd} \cdot \lambda_{t,max}^{Qd} - 1))) \cdot \lambda_{test,max}^{Qd} \cdot \lambda_{spec,max}^{Qd} = 1.399 < 1.5 \checkmark$$

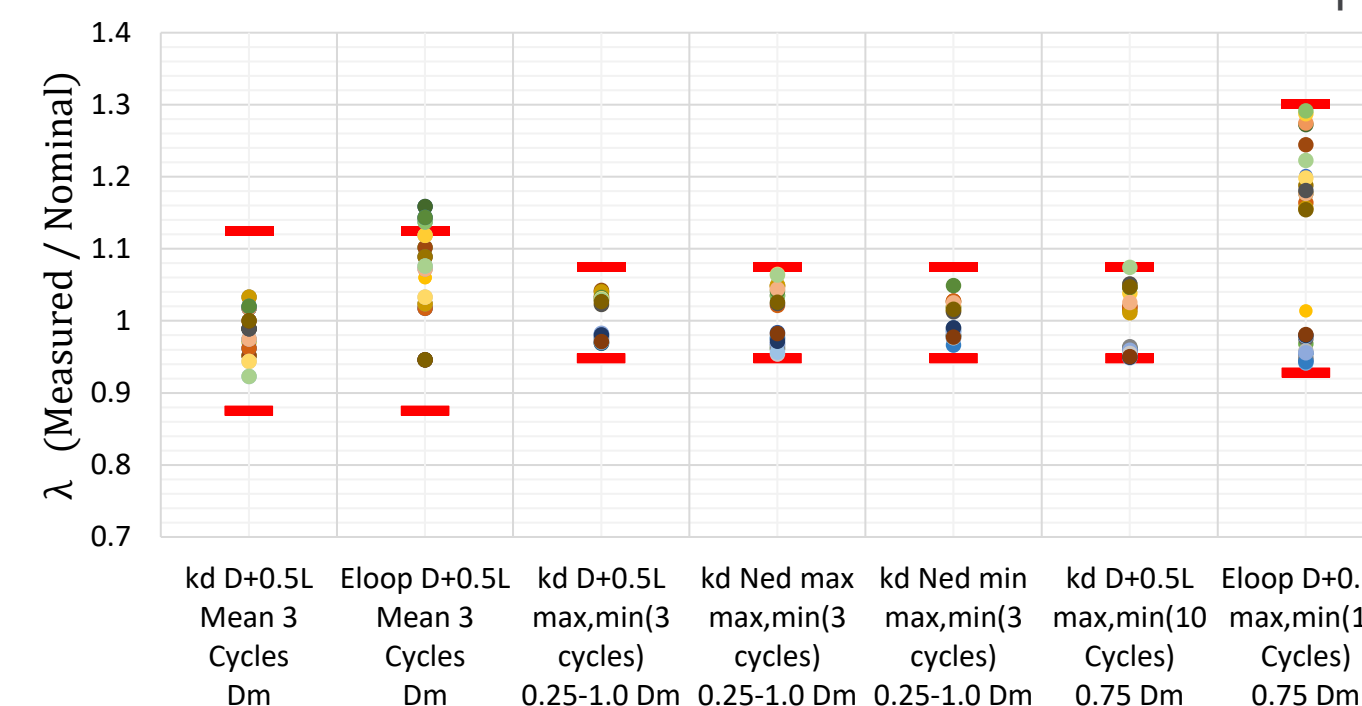
**Ageing and environmental effects:** Test of rubber samples ( $\lambda_{ae}^{kd}$ )



- Reduced scale prototypes tested dynamically (0.27 Hz) and quasi-statically (0.01 Hz). Full-scale prototypes tested quasi-statically (0.01 Hz).

**PROTOTYPE TESTING**

- Full-scale prototypes (2 per type) tested according to ASCE 7-16, section 17.8.2 considering the envelope of vertical loads, displacements and SF of the different SIS design results.
- Compliance for ASCE7-16 and E.031 requirements was verified.
- Verification of mechanical properties within  $\lambda$  factor limits for different test sequences:



Effective Stiffness:

$$\lambda_{spec,min} < \text{mean} (K_{eff}^{Exp} / K_{eff}^{nom}) = 1.0237 < \lambda_{spec,max}$$

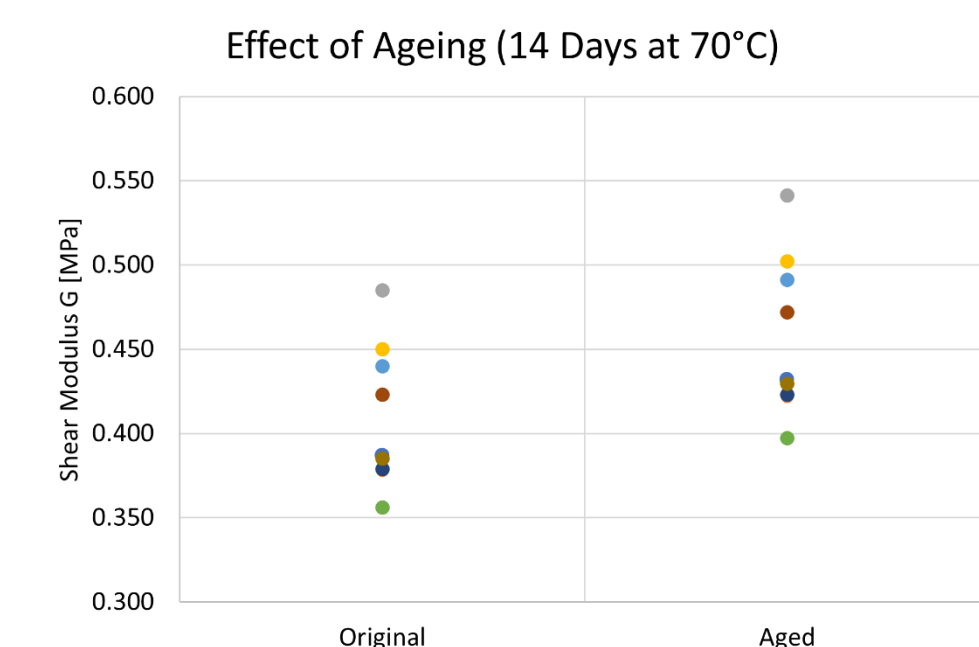
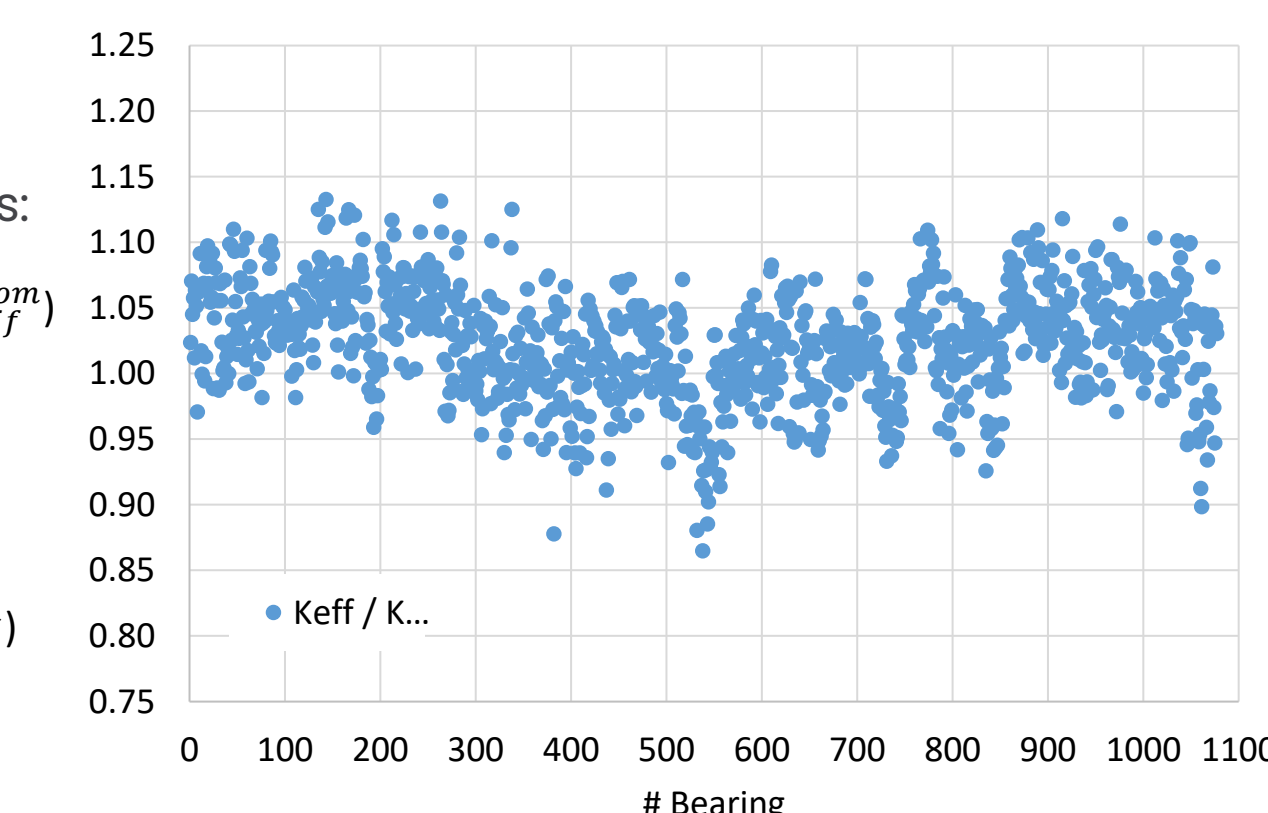
Damping Ratio:

$$\lambda_{spec,min} < \text{mean} (\xi^{Exp} / \xi^{nom}) = 1.0382 < \lambda_{spec,max}$$

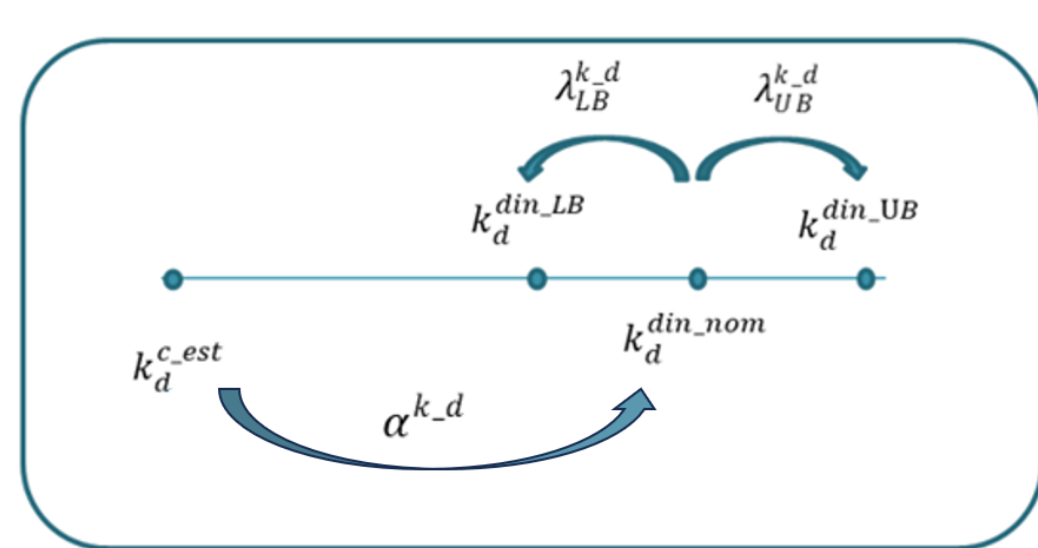
**QUALITY CONTROL TESTING**

- 100% of the production units tested according to ASCE 7-16 and E.031.
- Units tested with 4 cycles at 0.67  $D_M$  and vert. load  $(D+0.5L)_{mean}$ .
- Compliance for ASCE7-16 and E.031 requirements.
- Total mechanical properties (average of all) lie within  $\pm \lambda_{spec}$  (ASCE 7-16) or  $\pm 10\%$  (E.031) versus nom. properties

**Verification of Total Properties**



- $\alpha$  factors (ratio between mechanical properties at both frequencies) obtained to incorporate rate of loading effects into the full-scale quasi-static test results.



Dynamic reduced-scale test example (AS6R)